





Item No.	Description	Qty. H600	Qty. H900	Part/Service Kit Number
1	Maincase	1	1	60540K01
3	Motor Cover	1	1	60540K02
4	Mainshaft Gear	1	1	60540K03
5	2nd Compound Gear	1	1	60540K04
6	1st Compound Gear	1	1	60540K05
8	Gipsy Clutch Cone	1	1	60540K06
9	Gipsy Clutch Nut	1	1	60540K07
10	Motor Drive Shaft Assembly	1	1	60540K08
13	Steel Hardened & Ground Dowel	1	1	60540K09
14	Steel Hardened & Ground Dowel	2	2	60540K09
15	Teflon Flat Washer	2	2	60540K09
16	Teflon Flat Washer	2	2	60540K09
17	Needle Roller Bearing	1	1	60540K09
19	Needle Roller Clutch Bearing	1	1	60540K09
20	Needle Roller Bearing	2	2	60540K09
21	Needle Roller Bearing	1	1	60540K09
22	Needle Roller Bearing	1	1	60540K09
23	Socket Screw	3	3	60540K10
24	Washer	1	1	60540K10
34	Clutch Lever	1	1	60540K11
35	12v/400W Electric Motor	1	-	60540K12
36	12v/600W Electric Motor	-	1	60550K13
37	24v/600W Electric Motor	-	1	60550K14
38	Horizon 600 Nameplate	1	-	60540K15
39	Horizon 900 Nameplate	-	1	60540K15
40	Chain Only (C0671) 6mm Gipsy	1	1	60540K16
or 40	Rope/Chain (RC0670) 6mm Gipsy	1	1	60541K37
or 40	Rope/Chain (RC0762) 7mm Gipsy	1	1	60541K38
or 40	Rope/Chain (RC0860) 8mm Gipsy	1	1	60550K19
or 40	Chain Only (C0860) 8mm Gipsy	1	1	60550K31
41	Guide Pillar	1	1	60540K21
43	Needle Roller Bearing	2	2	60540K09
44	Fleming, Chain Only	1	1	60540K20
45	Control Arm	1	1	60540K22
46	Torsion Spring	1	1	60540K22
47	Pivot Pin	1	1	60540K22
48	Drive Roller	2	2	60540K23
49	Wiper Seal	1	1	60540K24
50	External Circlip	1	1	60540K10
51	Socket Screw	3	3	60540K10
52	Socket Screw	8	8	60540K10
60	Screwed All Threads	3	3	60540K25
61	Nyloc Nut	3	3	60540K25
62	Washer	3	3	60540K25

Item No.	Description	Qty. H600	Qty. H900	Part/Service Kit Number
72	Cover Plug	1	1	60540K24
73	Washer	1	1	60540K10
90	Emergency Recovery Lever (Optional)	1	1	6054090
Gipsy Only (G)				
2	Gear Train Cover	1	1	60540K26
25	Mainshaft	1	1	60540K27

Item No.	Description	Qty. H600	Qty. H900	Part/Service Kit Number
Gipsy/Drum (GD)				
2	Gear Train Cover	1	1	60540K28
26	Mainshaft	1	1	60540K29
27	Drum	1	1	60540K30
28	Drive Roller	2	2	60540K23
29	Sealing Ring	1	1	60540K24
30	Socket Screw	2	2	60540K10

Service Kits	Part Description	Parts Included in Kit
60540K01	Maincase Assembly	1, 13, 14, 22 & 49
60540K02	Motor Cover Assembly	3 & 23 (x3)
60540K03	Mainshaft Gear	4
60540K04	2nd Compound Gear Assembly	5, 14, 16 (x2) & 20 (x2)
60540K05	1st Compound Gear Assembly	6, 13, 15 (x2) & 43 (x2)
60540K06	Gipsy Clutch Cone Kit	8 & 48 (x2)
60540K07	Gipsy Clutch Nut Kit	9 & 24
60540K08	Motor Drive Shaft Assembly	10
60540K09	Bearing Kit	13, 14, 15 (x2), 16 (x2), 17, 19, 20 (x2), 21, 22 & 43 (x2)
60540K10	Fastener Kit	23 (x3), 24, 30 (x2), 50, 51 (x3), 52 (x8) & 73
60540K11	Clutch Lever	34
60540K12	H600 12V/400W Electric Motor Assembly	35, 19 & 51 (x3)
60550K13	H900 12V/600W Electric Motor Assembly	36, 19 & 51 (x3)
60550K14	H900 24V/600W Electric Motor Assembly	37, 19 & 51 (x3)
60540K15	Horizon 600/900 Nameplate Kit	38 & 39
60540K16	Chain Only (C0671) 6mm Gipsy Assembly	40, 44 & 52
60541K37	Rope/Chain (RC0670) 6mm Gipsy Assembly	40, 52 & 73
60541K38	Rope/Chain (RC0762) 7mm Gipsy Assembly	40, 52 & 73
60550K19	Rope/Chain (RC0860) 8mm Gipsy Assembly	40, 52 & 73
60540K20	Fleming, Chain Only Kit	44 & 52
60540K21	Guide Pillar Kit	30, 41 & 72
60540K22	Control Arm Kit	45, 46 & 47
60540K23	Drive Roller Kit	14, 28 (x2) & 48 (x2)
60540K24	Seal Kit	29, 49 & 72
60540K25	Mounting Kit	60 (x3), 61 (x3), 62 (x3) & 74 (x3)
60540K26	G Gear Train Cover Assembly	2, 17, 21, 38, 39 & 52 (x7)
60540K27	Mainshaft Gipsy Only Kit	14, 25 & 48 (x2)
60540K28	GD Gear Train Cover Assembly	2, 17, 21, 29, 38, 39 & 52 (x7)
60540K29	Mainshaft Gipsy/Drum Kit	14, 26, 28 (x2) & 48 (x2)
60540K30	Drum Kit	27, 28 (x2) & 30
60550K31	Chain Only (C0860) 8mm Gipsy Assembly	40, 52 & 73
6054090	Emergency Recovery Lever (Optional)	90 & 93
6060580	Fleming Rope/Chain	80

