





| Item No. | Description | Qty. H600/ | Qty. H900/ | Part/Service Kit Number |
|----------|-------------------------------|------------|------------|-------------------------|
| 1 | Maincase | 1 | 1 | 60540K01 |
| 2 | Gear Train Cover | 1 | 1 | 60540K26 |
| 3 | Motor Cover | 1 | 1 | 60540K02 |
| 4 | Mainshaft Gear | 1 | 1 | 60540K03 |
| 5 | 2nd Compound Gear | 1 | 1 | 60540K04 |
| 6 | 1st Compound Gear | 1 | 1 | 60540K05 |
| 10 | Motor Drive Shaft Assembly | 1 | 1 | 60540K08 |
| 13 | Steel Hardened & Ground Dowel | 1 | 1 | 60540K09 |
| 14 | Steel Hardened & Ground Dowel | 2 | 2 | 60540K09 |
| 15 | Teflon Flat Washer | 2 | 2 | 60540K09 |
| 16 | Teflon Flat Washer | 2 | 2 | 60540K09 |
| 17 | Needle Roller Bearing | 1 | 1 | 60540K09 |
| 19 | Needle Roller Clutch Bearing | 1 | 1 | 60540K09 |
| 20 | Needle Roller Bearing | 2 | 2 | 60540K09 |
| 21 | Needle Roller Bearing | 1 | 1 | 60540K09 |
| 22 | Needle Roller Bearing | 1 | 1 | 60540K09 |
| 23 | Socket Screw | 3 | 3 | 60540K10 |
| 30 | Socket Screw | 1 | 1 | 60540K10 |
| 35 | 12v/400W Electric Motor | 1 | - | 60540K12 |
| 36 | 12v/600W Electric Motor | - | 1 | 60550K13 |
| 37 | 24v/600W Electric Motor | - | 1 | 60550K14 |
| 40 | Chain Only (C0671) 6mm Gipsy | 1 | 1 | 60540K16 |
| or 40 | Rope/Chain (RC0670) 6mm Gipsy | 1 | 1 | 60541K37 |
| or 40 | Rope/Chain (RC0761) 7mm Gipsy | 1 | 1 | 60541K38 |
| or 40 | Rope/Chain (RC0860) 8mm Gipsy | 1 | 1 | 60550K19 |
| or 40 | Chain Only (C0860) 8mm Gipsy | 1 | 1 | 60550K31 |
| 41 | Guide Pillar | 1 | 1 | 60540K21 |
| 43 | Needle Roller Bearing | 2 | 2 | 60540K09 |
| 44 | Fleming, Chain Only | 1 | 1 | 60540K20 |
| 45 | Control Arm | 1 | 1 | 60540K22 |
| 46 | Torsion Spring | 1 | 1 | 60540K22 |
| 47 | Pivot Pin | 1 | 1 | 60540K22 |
| 49 | Wiper Seal | 1 | 1 | 60540K24 |
| 50 | External Circlip | 1 | 1 | 60540K10 |
| 51 | Socket Screw | 3 | 3 | 60540K10 |
| 52 | Socket Screw | 8 | 8 | 60540K10 |
| 60 | Screwed All Threads | 3 | 3 | 60540K25 |
| 61 | Nyloc Nut | 3 | 3 | 60540K25 |
| 62 | Washer | 3 | 3 | 60540K25 |
| 72 | Cover Plug | 1 | 1 | 60540K24 |
| 109 | Mainshaft | 1 | 1 | 60541K32 |
| 111 | Drive Cone | 1 | 1 | 60541K33 |
| 112 | Operating Nut | 1 | 1 | 60541K33 |

| Item No. | Description | Qty. H600/ | Qty. H900/ | Part/Service Kit Number |
|----------|------------------|------------|------------|-------------------------|
| 113 | Freefall Housing | 1 | 1 | 60541K34 |
| 114 | Housing Spacer | 1 | 1 | 60541K35 |
| 115 | Thrust Washer | 1 | 1 | 60541K35 |
| 116 | External Circlip | 1 | 1 | 60541K35 |
| 117 | Socket Screw | 1 | 1 | 60541K35 |
| 118 | Pawl | 1 | 1 | 6044111 |
| 119 | Pawl Spring | 1 | 1 | 6044111 |

| Item No. | Description | Qty. H600/ | Qty. H900/ | Part/Service Kit Number |
|----------|-----------------------|------------|------------|-------------------------|
| 120 | Horizon 600/Nameplate | 1 | - | 60541K36 |
| 121 | Horizon 900/Nameplate | - | 1 | 60541K36 |
| 122 | Housing Spacer | 1 | 1 | 60541K35 |
| 124 | Shaft Washer | 1 | 1 | 60541K35 |
| 125 | Set Screw | 1 | 1 | 60541K35 |
| 126 | Washer Spring | 1 | 1 | 60541K35 |

| Service Kits | Part Description | Parts Included in Kit |
|-----------------|--|--|
| 60540K01 | Maincase Assembly | 1, 13, 14, 22 & 49 |
| 60540K02 | Motor Cover Assembly | 3 & 23 (x3) |
| 60540K03 | Mainshaft Gear | 4 |
| 60540K04 | 2nd Compound Gear Assembly | 5, 14, 16 (x2) & 20 (x2) |
| 60540K05 | 1st Compound Gear Assembly | 6, 13, 15 (x2) & 43 (x2) |
| 60540K08 | Motor Drive Shaft Assembly | 10 |
| 60540K09 | Bearing Kit | 13, 14, 15 (x2), 16 (x2), 17, 19, 20 (x2), 21, 22 & 43 (x2) |
| 60540K10 | Fastener Kit | 23 (x3), 24, 30 (x2), 50, 51 (x3), 52 (x8) & 73 |
| 60540K12 | H600 12V/400W Electric Motor Assembly | 35, 19 & 51 (x3) |
| 60550K13 | H900 12V/600W Electric Motor Assembly | 36, 19 & 51 (x3) |
| 60550K14 | H900 24V/600W Electric Motor Assembly | 37, 19 & 51 (x3) |
| 60540K16 | Chain Only (C0671) 6mm Gipsy Assembly | 40, 44 & 52 |
| 60541K37 | Rope/Chain (RC0670) 6mm Gipsy Assembly | 40, 52 & 73 |
| 60541K38 | Rope/Chain (RC0761) 7mm Gipsy Assembly | 40, 52 & 73 |
| 60550K19 | Rope/Chain (RC0860) 8mm Gipsy Assembly | 40, 52 & 73 |
| 60540K20 | Fleming, Chain Only Kit | 44 & 52 |
| 60540K21 | Guide Pillar Kit | 30, 41 & 72 |
| 60540K22 | Control Arm Kit | 45, 46 & 47 |
| 60540K24 | Seal Kit | 29, 49 & 72 |
| 60540K25 | Mounting Kit | 60 (x3), 61 (x3), 62 (x3) & 74 (x3) |
| 60540K26 | G Gear Train Cover Assembly | 2, 17, 21, 38, 39 & 52 (x7) |
| 60550K31 | Chain Only (C0860) 8mm Gipsy Assembly | 40, 52 & 73 |
| 60541K32 | Mainshaft Kit | 14 & 109 |
| 60541K33 | Drive Cone Kit | 111 & 112 |
| 60541K34 | Freefall Housing | 113 |
| 60541K35 | Housing Location Kit | 114, 115, 116, 117, 122, 124, 125 & 126 |
| 60541K36 | Horizon 600/900/Nameplate Kit | 120 & 121 |
| 6044111 | Pawl & Spring Set | 118 (x3) & 119 (x3) |

