

### 510 Hyspeed

Item	Part No.	Description	Quantity
1	510-001ASSY	Case & cover assembly	1
2	510-002	Case cover painted	1
3	510-003A	Drum	1
		Drum bore was changed 1983 from 28mm to 25mm	
4	510-004	Clutch cone	1
		Early models were brass, now tufnol customer must be able to drill pin hole	
5	510-005	Pawl Chromed	1
6	510-006	Clutch wheel nut E/L pol	1
7	6051007	M/Shaft & cone assembly	1
		Drum end was reduced in diameter 28mm to 25mm in 1983	
8	6051008	Operating spindle assembly	Set
		Contains 8 & 27	
9	510-009	Operating lever	1
10A	510-RCA70S	Gipsy RC 8mm	1
10B	510-RCA60S	Gipsy RC 10mm	1
12	6051012	Set of rollers & washers contains 2 x 12, 2 x 13, 6 x 34	Set
13	510-013	Roller spindle/s	1
14	510-014	Pawl bolt spacer	1
15	6051015	Mainshaft bushes	Set
		Port/stbd bushes 15 & 16	
16	6051015	Mainshaft bushes	Set
		Port/stbd bushes 15 & 16	
17	6051017	Set of bushes	Set
		Contains 17 & 18	
18	6051017	Set of bushes	Set
		Contains 17 & 18	
19	6051019	Filler plug	1
20	6051020	Handle comp with grip	1
		Contains 20 & 21	
21	6051020	Handle comp with grip	1
		Contains 20 & 21	
22	6051022	Freewheel sprocket set	Set
		Contains 2 x 22	
23	6051024	Chain set & links	Set
		Contains 2 x lengths of chain 4 x 24	
24	6051024	Chain set & links	Set
		Contains 2 x lengths of chain 4 x 24	
25	6051099	510 seal set	Set
		Contains 25, 26, 27, 45	
26	6051099	510 seal set	Set
		Contains 25, 26, 27, 45	
27	6051099	510 Seal set	Set
		Contains 25, 26, 27, 45	
28	6051028	Spring pin	1
29	510-029	Screw SS CSK 2BA 12 7mm	1
30	510-030	Setscrew MS SKT 1/4BSW	1
31	510-031	Drum key	1
33	6051033	Grease nipple metric	1

Item	Part No.	Description	Quantity
33A	510-033O	1/4inBSP Grease nipple Imperial 13mm A/F pre 1983	1
34	400-025R	Standard washer SS 1/2IN	1
35	510-035	Set pin SS HEX 1/4 3/4IN	1
36	510-036	Washer C/plated	1
43	6051043	Headed bush set of four	Set
		Contains 4 x 43	
44	510-044	Standard nut MS 1/4BSW	1
45	6051099	510 Seal set	Set
		Contains 25, 26, 27, 45	
46	510-046	Bolt 18/8 SS HEX 3/8BSW	1
51	510-051	Captive sealing washer	1
60	6051060	Chain stripper	1
Assy 1	6051098	Operating lever assembly Contains 9, 23, 24, 30, 44	1
Assy 2	6051099	510 Seal set Contains 25, 26, 27, 45	1
Assy 3	6051007	Main shaft & cone assembly Contains 4, 7, 25, 26, 28, 33	1

